

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer:

GRUPO ACEBRON

Pol. Ind. Penapurreira C/ Toxo verde, Parcela A-2
C.P.15320 As Pontes (A Coruña), España

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Execution of steel structural components up to EXC3

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011 Execution of Steel Structures and Aluminium Structures - Part 1: Requirements for conformity assessment of structural components

under system 2+, are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 0094/CPR/MAD/20170149 ENG

Original Approval: 31 December 2020

Current Certificate: 13 April 2023

Expiry Date: 24 August 2023

LRQA Inspection Iberia, S.A. Notified Body 0094

Teresa Souto LRQA Inspection Iberia TQM



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Certificate of Conformity of Factory Production Control
No.: 0094/CPR/ MAD/20170149 ENG Schedule

Manufacturer: **GRUPO ACEBRON**
 Pol. Ind. Penapurreira C/ Toxo verde, Parcela A-2.
 C.P.15320 As Pontes (A Coruña), España

Manufacturing plant	Sede Central – Mecanizados Acebrón S.L.U. (MECACE) Pol. Ind. Penapurreira,C/ Toxo verde, Parcela A-2. - 15320 As Pontes (A Coruña)	
Product	Product standards	
Execution of steel structural components	EN 1090-1:2009+ A1:2011 EN 1090-2:2018	
Production Range		
Cold cutting, holing/drilling and shaping/forming.		
Exclusions		
Design, mechanical fastening and welding		
Parent material group (ISO/TR 15608):	Welding process (ISO 4063)	
NA	NA	
CE marking method: 3a	Execution class:	EXC3

Manufacturing plant	Talleres Acesan, S.L.U. (ACESAN) Pol. Ind. Penapurreira, C/ Barosa, Parcela A-9.1 - 15320 As Pontes (A Coruña)	
Product	Product standard	
Execution of steel structural components	EN 1090-1:2009+ A1:2011 EN 1090-2:2018	
Production Range		
Corrosion protection		
Exclusions		
Design, mechanical fastening and welding		
Parent material group (ISO/TR 15608):	Welding process (ISO 4063)	
NA	NA	
CE marking method: 3a	Execution class:	EXC3

Manufacturing plant	Acebrón Calderería, S.L.U. (ACECAL) Pol. Ind. Penapurreira, C/ Toxo Verde, Parcela A-2. - 15320 As Pontes (A Coruña)	
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0094/CPR/ MAD/xxxxx ENG Schedule

Product	Product standard	
Execution of steel structural components	EN 1090-1:2009+ A1:2011 EN 1090-2:2018	
Production Range		
Thermal and cold cutting, shaping/forming, holing/drilling, heat treatment and welding		
Exclusions		
Design, mechanical fastening and welding		
Parent material group (ISO/TR 15608):	Welding process (ISO 4063)	
Groups: 1.1, 1.2 & 1.3 (Yield Strength \leq 460 N/mm ²) & 8.1	121, 135, 136, 138 & 141	
Thickness: \leq 120mm		
CE marking method: 3a	Execution class:	EXC3

Schedule Issue: 03

Date of Schedule Issue: 13 April 2023

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