

CERTIFICATE OF APPROVAL

This certificate is issued to: **ACEBRON GROUP**
Pol. Ind. Penapurreira, C/ Toxo Verde, Parcela A-2.
15320 As Pontes (A Coruña)

For the premise: **Acebrón Calderería S.L.U. (ACECAL)**
Pol. Ind. Penapurreira, C/ Toxo Verde, Parcela A-2.
15320 As Pontes (A Coruña)

Under the requisites of the Standard:

EN ISO 3834-2:2021 Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

For the scope:

Manufacture of machine-welded components

Welding processes and base material groups:

Welding processes (ISO 4063)	Base material group (CEN-ISO/TR 15608)
121	1.3 (10-120 mm)
135	1.2 (3-120 mm), 1.3 (15-60 mm), 8.1 (15-60 mm) y 1.2-8.1 (7,5-40 mm)
136	1.2 (≥ 5 mm), (8.1 (≥ 5 mm));
138	1.2 (3-40 mm), 1.3 (10-40 mm), 5.2 (3-60 mm)
141	1.2 (≥ 5 mm), 1.2-8.1 (3-12 mm) y 1.2-10.1 (5-20 mm)

Authorised welding coordinators:

Name	Specific knowledge (s/EN ISO 14731, 6.2)	Responsibilities
David Caneiro	Comprehensive technical knowledge. Level C Qualified by interview and based upon professional qualifications IWE-ES-1573	Welding Coordinator
Marco Fernández	Basic Technical knowledge. Level B Qualified by interview and based upon experience	Deputy Welding Coordinator

This Certificate remains valid subject to satisfactory surveillance audits by LRQA inspection Iberia, S.A.. as required by EN ISO 3834-2:2021.

Certificate No: LRE/3834/0083/5/23 ENG

Initial date: 25 August 2017

Date of issue: 13 April 2023

Certificate Expiry: 24 August 2023

Teresa Souto LRQA Inspection Iberia TQM